

## 2 - 20" (50 - 500mm) diameters Keyway Milling Machine



- Induction hardened 'V' slides
- Quill type spindle - direct drive
- Quick mounting chain system
- Optional auto feed available

A lightweight, portable 3 axis milling machine for the repair of keyways on shafts with 2 - 20" diameters.

The machine is supplied complete with toolkit including:

- Air filter lubricator (when required) and hose connection
- All required mounting bolts
- Storage / shipping box
- CE certificate
- Packing list
- Manual

## Technical Details

Maximum Stroke X	203mm	8"
Maximum Stroke Y	50mm	2"
Maximum Spindle Down Feed	50mm	2"
Drive - Pneumatic	2.0 Hp	1.49 Kw
Drive - Hydraulic	2.2 Hp	1.64 Kw
Spindle R.P.M	Min: 50	Max: 640
Hydraulic Supply @ 1050 psi (70 bar)	50 L/min	13 Gal/min
Air Consumption / Supply Required	98 s.c.f.m	2.69 m3/m

## Feed Rates

Hand Feed	2mm/rev	0.078"/rev
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## Weights and Dimensions

Machine Weight (including base 15Kg)	95 Kgs	209 Lbs
Shipping Weight	126 Kgs	278 Lbs

## Shipping Dimensions

Length		Width		Height	
mm	inches	mm	inches	mm	inches
950	37	480	19	630	25

